introducing boron into at least a portion of said semiconductor film though said insulating film, said portion to become at least a channel region;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film by wet etching;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having tapered side edges; and

forming source and drain regions in said semiconductor film by ion doping through said gate insulating film.

18. (Amended) A method for fabricating a semiconductor device, comprising the step of:

forming a semiconductor film comprising amorphous silicon on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion to become at least a channel region;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film by wet etching;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having tapered side edges; and

forming source and drain regions in said semiconductor film by ion doping.

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23. (Amended) A method for fabricating a semiconductor device, comprising the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film though said insulating film, said portion to become at least a channel region;

crystallizing said semi-conductor film by laser irradiation through said nsulating film;

removing said insulating film by wet etching;

forming a gate insulating film of said semiconductor film;

forming a gate electrode comprising aluminum on said gate insulating film; and forming source and drain regions in said semiconductor film by ion doping which is performed through said gate insulating film.

29. Amended) A method for fabricating a thin film transistor of a pixel portion in a semiconductor device, comprising the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion to become at least a channel region;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film by wet etching;

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forming a gate insulating film on said semiconductor film; forming a gate electrode on said gate insulating film; and forming source and drain regions in said semiconductor film by ion doping.

34. (Amended) A method for fabricating a thin film transistor of a pixel portion in a semiconductor device, comprising the steps of:

forming a serviconductor film on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion to become at least a channel region;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film by wet etching;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film; and

forming source and drain regions in said semiconductor film by ion doping.

37. (Amended) A method for fabricating a semiconductor device, comprising the steps of

forming a semiconductor film on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion to become at least a channel region;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film by wet etching;

forming a gate insulating film on said semiconductor film;

forming a gate electrode on said gate insulating film, said gate electrode having

papered side edges; and

forming source and drain regions in said semiconductor film by ion doping.

41. (Amended) A method for fabricating a semiconductor device, comprising the steps of:

forming a semiconductor film on an insulating surface;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion to become at least a channel region;

crystallizing said semiconductor film by laser irradiation through said nsulating film;

removing said insulating film by wet etching;

forming a gate insulating film on said semiconductor film;

forming a gate electrode comprising aluminum on said gate insulating film;

forming source and drain regions in said semiconductor film by ion doping through said gate insulating film.

53. (Amended) A method for fabricating a thin film transistor of a pixel portion in a semiconductor device, said semiconductor device having at least one thin film transistor comprising a semiconductor film formed adjacent to a gate electrode with a gate insulating film therebetween, said method comprising the steps of:

forming said semiconductor film over a substrate;

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forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion becoming at least a channel region of said thin film transistor;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film; and

introducing boron into said semiconductor film to form a source region and a drain region,

wherein said gate insulating film is formed using TEOS.

55. (Amended) A method for fabricating a thin film transistor of a pixel portion in a semiconductor device, said semiconductor device having at least one thin film transistor comprising a semiconductor film formed adjacent to a gate electrode with a gate insulating film therebetween, said method comprising the steps of:

forming said semiconductor film over a substrate;

forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion becoming at least a channel region of said thin film transistor;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film;

forming source and drain regions in said semiconductor film by ion doping; and introducing boron into said semiconductor film to form a source region and a

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drain region,

wherein said gate insulating film is formed using TEOS.

58. (Amended) A method for fabricating in a thin film transistor of a pixel portion in a semiconductor device, said semiconductor device having at least one thin film transistor comprising a crystalline semiconductor film formed adjacent to a gate electrode with a gate insulating film therebetween, said method comprising the steps of:

forming a semiconductor film comprising amorphous silicon over a substrate; forming an insulating film on said semiconductor film;

introducing boron into at least a portion of said semiconductor film through said insulating film, said portion becoming at least a channel region of said thin film transistor;

crystallizing said semiconductor film by laser irradiation through said insulating film;

removing said insulating film;

forming source and drain regions in the crystalline semiconductor film by ion doping; and

introducing boron into said semiconductor film to form a source region and a drain region,

wherein said gate insulating film is formed using TEOS.

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